



## OWNER'S MANUAL E4X6TBT TILT BED TRAILER

### CONGRATULATIONS!

You are now the proud owner of a BARRETO trailer. The following pages have important safety information as well as a detailed view of your trailer, along with corresponding part numbers. If you have any questions or need any replacement parts in the future, please contact us at your convenience. Our toll-free phone number, fax and email are listed below and parts may be ordered through any of these methods.

THANK YOU for your patronage and confidence in BARRETO equipment.

Barreto Manufacturing, Inc.  
Innovative Equipment Engineered to Last  
66498 Hwy 203, La Grande, OR 97850  
(800) 525-7348 (541) 963-7348 FAX (541) 963-6755  
E-Mail: [info@barretomfg.com](mailto:info@barretomfg.com)  
Web Site: <http://www.barretomfg.com>

Using the Barreto Model E4X6TBT trailer for any purpose other than transporting Barreto equipment could pose a safety hazard and would null and void any manufacturer's warranty and/or liability.

Barreto Manufacturing, Inc. accepts no liability for damage to the trailer or transported goods other than Barreto specifically designed equipment. Barreto Manufacturing, Inc. also accepts no liability for injury or damage of any kind related to unauthorized use of the Barreto Tilt Bed Trailer.

**TRAILER SERIAL NUMBER:** \_\_\_\_\_

## ATTACHMENTS FOR THE 4X6TBT

The Barreto Tilt Bed Trailer, Model Number E4X6TBT, has several receivers to attach any of the following options, to be used one at a time:

- 00287 WHEEL LOCK (to transport the Barreto Model 912 trencher)
- 00289 TILLER BUMPER PURCHASE (to transport a Barreto Model 916, 918, 1320 or 1620 tiller)
- 00340 TIE-DOWN KIT, STK (to transport the STK Barreto Track trencher)
- 00340-RTK TIE-DOWN KIT, (to transport the RTK stand on Barreto Track trencher)
- 00340-SG TIE-DOWN KIT, 30SG (to transport the 30SG Barreto Stump Grinder)
- 00462 ADJUSTABLE WHEEL LOCK (to transport a Barreto Model 1324D or 1624D trencher)
- 00482 712 WHEEL LOCK (to transport a Barreto Model 712 trencher)

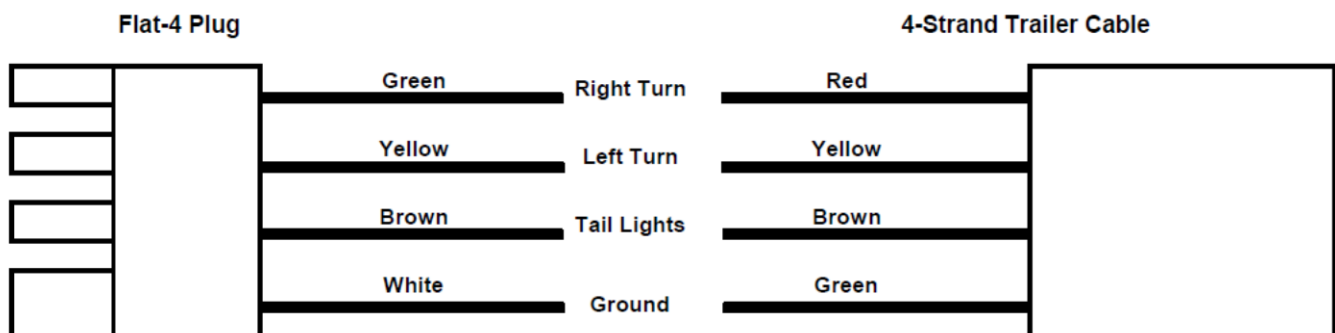
Each of the above is designed to aid in holding a single piece of Barreto equipment in place while in transit.

Although the trailer is versatile, Barreto Manufacturing, Inc. accepts no liability for injury or damage of any kind related to use of the Barreto Tilt Bed Trailer.

Be sure to read and observe the safety instructions for proper use of the Barreto Tilt Bed Trailer. If there are any questions regarding proper use, please contact Barreto Manufacturing, Inc. or an authorized Barreto Dealer. The VIN is located on the upper bed frame, on the left side and near the front.

## WIRING THE TRAILER

Four pin connectors are typical for the three lighting functions (tail, turn, and brake) plus one pin for the ground wire. Vehicle manufacturers have not standardized wiring colors. We recommend that a circuit tester is used on the tow vehicle wiring to locate the correct wire for each function. The wire that supplies 12 volt DC when switched on with the headlights in the tow vehicle is for the tail lights.



# **BARRETO MANUFACTURING, INC. EQUIPMENT WARRANTY**

Barreto Manufacturing, Inc. warrants all **BARRETO** equipment to be free of defects in material and workmanship for a period of one (1) year, dating from the delivery to the original user.

This warranty is in lieu of all other warranties, whether written or implied, and is limited to:

1. Replacement of parts returned to the dealer and/or factory and determined defective upon inspection. (Replacement for parts to dealers shall be at dealer cost plus shipping charges.)
2. Time for pick-up and/or delivery, transportation of service calls by dealers is excluded. Manufacturer reserves the right to determine reasonable time required for repair.

Warranty does not apply to damage caused by abuse or neglect. Time and materials required for normal maintenance and service are also excluded from warranty coverage.

**Engines, engine accessories, batteries and tires are warranted by the original manufacturers and are not covered by the Barreto Equipment Warranty. Wear parts such as tiller tines, sprockets, bearings, trencher chain parts including teeth, stump grinder cutting teeth & holders, etc. are also excluded unless it can be determined that a defect has contributed to premature wear.**

## **SAFETY INSTRUCTIONS / CHECKLIST**

Be sure to obey all traffic laws and rules of the road while towing the Barreto Tilt Bed Trailer. Never exceed 45 miles per hour while towing the trailer. The towing vehicle should be in legal operating condition. If local law requires trailer lights, be sure they are in good repair and are in proper working condition.

Refer to the following checklist before towing:

- Towing vehicle should have a 2" ball. Be sure it is in good repair and securely fastened to the vehicle.
- Securely fasten the hitch to the ball by tightening the hitch nut.
- Cross the chains under the trailer tongue to prevent the tongue dropping to the ground if the trailer comes loose.
- Attach the safety chain to the towing vehicle in such a way that it cannot come off accidentally.
- Check the hitch-to-ball connection after driving a few blocks and re-tighten if necessary.
- Allow only enough slack in the chains to permit proper turning of the vehicles. Do not let chains drag on the ground or be drawn up too tight. Slack strength should hold the tongue and coupler off the ground with the trailer loose.
- When using the 00287 WHEEL LOCK to transport the Barreto Model 912 trencher, insure that the spring-loaded pin is holding the trencher front wheel securely.
- When using the 00462 ADJUSTABLE WHEEL LOCK to transport a Barreto Model 1324D or 1624D trencher, insure that the wheel lock pin is in place behind the trencher front wheel. The wheel lock pin handle should be behind the lip on the side plate (near where the chain is fastened) and under the lock pin keeper.

## **SAFETY INSTRUCTIONS / CHECKLIST** (continued)

- When using the 00289 TILLER BUMPER PURCHASE to transport a Barreto Model 916/918 or 1320/1620 tiller, both bumper lock pins must be placed behind the tiller bumper with a hair spring cotter through each pin. The two bolts that fasten the bumper lock pin chains prevent the Barreto tillers from shifting from side to side, and should be in good condition.
- Instructions for using the 00340 TIE-DOWN KIT, (for the Barreto STK trencher) are on drawing 00340, for the Barreto RTK trencher on drawing 00340-RTK, and for the 30SG Barreto Stump Grinder on drawing 00340-SG.
- Strap or chain Barreto equipment to the trailer D-rings for highway, long distance, or rough road towing. Do this in addition to using a trencher wheel lock or tiller bumper purchase.

Always exercise extreme caution and allow extra clearance while towing a trailer.

## **DRIVE SAFELY!**

**California Proposition**

 **65 Warning** 

**WARNING:** This product contains chemicals known to the State of California to cause cancer, and birth defects or other reproductive harm.

**ADVERTENCIA:** Este producto contiene productos químicos reconocidos por el estado de California que provocan cancer, defectos de nacimiento u otros daños reproductivos.

For more information: [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)